

Volkswagen Group of America
Chattanooga Operations LLC
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Fact Sheet:

Status 7/15/10

Plant Location: Chattanooga, Hamilton County, Tennessee, USA
Tri-state area bordering Georgia and Alabama

Plant Size: 1,400 acres (5.6 km²)

Plant Capacity: 150,000 New Midsize Sedan (NMS) vehicles per year

Plant Components: Body Shop
Paint Shop
Assembly
Technical Center
Training Academy with: - Lean Center
- Manufacturing and Automation Center
- Automotive Training
- Apprentice Training
- Conference Center
- Technical Center
- Supplier Park with seven suppliers

Employment: More than 2,000 direct employees planned
More than 9,500 indirect employees and suppliers expected
More than 65,000 applications received to date

Sustainability: Environment

- Painting process 2010 with reduction of CO₂ emissions by 20 percent
- Insulation of plant walls with six-inch mineral, rockwool panel
- Reuse of rainwater for cooling and restrooms
- Groundwater, waste management, sewage systems according to LEED criteria
- Reduced NO_x heat emissions by low NO_x gas burners
- Water efficient processes in the paint shop through filter technologies – dry overspray filtration

- Heat recuperation by air-to-air heat exchangers
- Volkswagen uses only the most efficient electric motors available - annual savings of about 3 million kilowatt hours
- Power efficient light tubes – T5 lighting system saves 20 percent energy compared to conventional industrial lighting
- Street lighting with high pressure sodium vapor lights with mirror technology saves about 100,000 kilowatt hours per year
- Compressed air net uses six bar instead of 10 bar
- Protected wetlands and habitats for native vegetation will be defined on-site
- VW will install a certified environmental management system (ISO 14001)

Social

- Tobacco-free facility
- Health and Fitness Center located in the plant
- Care Center for medical, dental, vision, rehabilitation, fitness and child care close to the site by partner Erlanger
- \$5.28 million for partnerships over five years with schools and universities
- Financial and volunteer support of local charities
- Diversity Advisory Committee

Milestones:	7/15/08	Decision of Advisory Board
	12/29/08	Founding of VWGoA Chattanooga Operations LLC
	2/3/09	Start of Construction
	3/20/09	Philanthropic Commitment
	4/9/09	Raising first column
	5/14/09	Raising first wall
	10/6/09	First supplier integration day
	11/2/09	First installment in paint shop
	12/1/09	Second supplier integration day
	1/4/10	All buildings weathertight
	2/14/10	First robot installment
	3/6/10	First welding spot set
	4/22/10	First five suppliers for supplier park named
	5/15/10	First NMS body welded
	6/4/10	Opening Volkswagen Academy
	6/17/10	First NMS assembled in Chattanooga leaves for test drive
	7/15/10	About 900 employees hired

Financials: \$ 1 billion investment,
\$ 686 million local and Tennesseean contracts awarded to-date
(\$379 million on construction, \$307 million on cars)

Economic Effects: \$ 12 billion in expected income growth in Tennessee
\$ 1.4 billion in expected total tax revenues in Tennessee