

Volkswagen Group of America  
Chattanooga Operations L.L.C.

Contact:  
Guenther Scherelis  
General Manager Communications

Phone: +1-423-755-4986  
Mobile: +1-423-580-8532  
Fax: +1-423-755-5198  
Email: [guenther.scherelis@vw.com](mailto:guenther.scherelis@vw.com)

**Fact Sheet:**

Plant Location: Chattanooga, Hamilton County, Tennessee, USA  
Tri-state-area bordering to Georgia and Alabama

Plant Size: 1,400 acres (5.6 km<sup>2</sup>)

Plant Capacity: 150,000 New Midsize Sedan (NMS) vehicles per year

Plant Units: Body Shop  
Paint Shop  
Assembly  
Technical Center  
Training Center with: - Lean Center  
- Manufacturing and Automation Center  
- Automotive Training  
- Apprentice Training  
- Conference Center  
  
Technical Center  
Supplier Park on site

Employment: more than 400 employes by middle February 2010  
More than 2,000 direct employees planned  
More than 9,500 indirect employees at suppliers expected  
More than 65,000 applications received so far

Sustainability: Environment

- Painting process 2010 with reduction of CO<sub>2</sub> emissions by 20 percent
- Insulation of plant walls with six-inch mineral rockwool panel
- Reuse of rainwater for cooling and restrooms
- Groundwater, waste management, sewage systems according to LEED criteria
- Reduced NO<sub>x</sub> emission of heat generating by Low NO<sub>x</sub> Gas Burners

- Water efficient processes in the paint shop through filter technologies – dry overspray filtration
- Heat recuperation by air-to-air heat exchangers
- Only use of the most efficient electric motors available - annual savings of about 3 million kilowatt hours
- Power efficient light tubes – T5 lighting system saves 20 percent energy compared to conventional industrial lighting
- Street lighting with high pressure sodium vapor lights with mirror technology saves about 100,000 kilowatt hours per year
- Compressed air net uses 6 bar instead of 10 bar
- Protected wetlands and habitats for native vegetation will be defined on site
- Projected certified environmental management system (ISO 14001)

Social

- Tobacco-free facility
- Health and Fitness Center in factory
- \$5.28 million for partnerships over 5 years with schools and universities
- Financial and volunteer support of local charities
- Health and Fitness Center on site
- Diversity Advisory Committee

Milestones:	7/15/08	Decision of VW AG Advisory Board for Chattanooga
	12/29/08	Founding of VWGoA Chattanooga Operations LLC
	2/3/09	Start of Construction
	3/20/09	Philanthropic Commitment
	4/9/09	Raising 1 <sup>st</sup> column
	5/14/09	Raising 1 <sup>st</sup> wall
	10/6/09	1 <sup>st</sup> supplier integration day
	11/2/09	1 <sup>st</sup> installment in paint shop
	12/1/09	2 <sup>nd</sup> supplier integration day
	1/4/10	All buildings weathertight
	1/15/10	Student bridge design contest award ceremony
	2/4/10	3 <sup>rd</sup> supplier integration day
	2/8/10	First 20 production team member hired

Financials: \$ 1 Billion investment  
 \$ 648 Million local and Tennesseean contracts awarded to-date

Economic Effects: \$ 12 billion in income growth ( projected)  
 \$ 1.4 billion in total tax revenues (projected)